



MAGNETIC LEVEL TECHNOLOGIES
ENGINEERED THROUGH INNOVATION



ORION[®]
INSTRUMENTS
AMETEK[®]

HOW IT WORKS

A MAGNETIC LEVEL INDICATOR (MLI) CONSISTS OF 3 MAJOR COMPONENTS:

- Chamber
- Float
- Indicator

An MLI chamber is securely mounted in-line to a process vessel. A magnetic float, contained within the chamber, tracks the surface of the liquid as the level rises and falls. A flag or shuttle-style indicator is actuated by the float's magnetic field, providing a high-visibility level representation. Switches, transmitters, and other accessories can be added as an enhancement to create a total level control solution.

VISUAL INDICATORS

INDICATOR TYPES

- FLAG

This indicator consists of a series of stationary flags, also called flippers, that spin 180 degrees to a contrasting color as the float passes. This allows the indicator to display a bar-graph style representation of liquid level.

- SHUTTLE

A shuttle consists of a fluorescent orange follower that magnetically couples to the float and travels the length of the indicator. Shuttles offer a localized representation of the liquid level while flags can provide color along the entire measuring length.

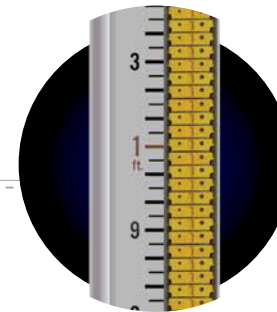
- LED INDICATOR

The Optix™ high-visibility LED indicator is available for low-light conditions. At 24 VDC, it can be powered by an existing 4-20 mA loop.



CHAMBER

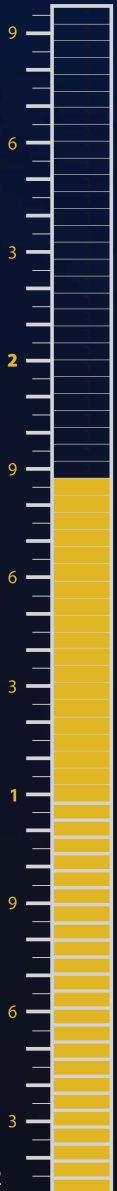
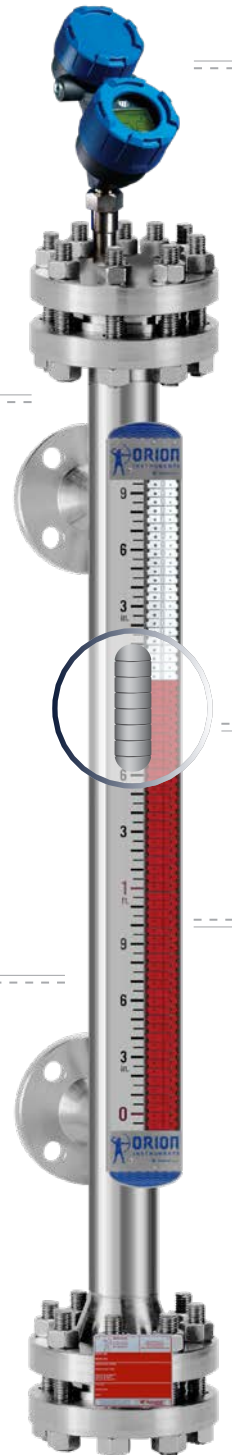
The chamber is custom-engineered and constructed per the highest manufacturing standards. A wide range of non-magnetic materials such as stainless steel, exotic alloys, and plastics are available for construction.



INDICATOR

Indicators provide a high-contrast visual representation of the liquid level. Orion's Reveal is unsurpassed in the industry by providing ultra wide flags visible from a distance of 200 ft (61 m).

• More on Visual Indicators on [pg. 4](#)





LEVEL TRANSMITTER

Loop powered level transmitters expand the functionality of a magnetic level indicator by providing process data back to the control room.

- See transmitters:
Eclipse (pg. 7) & Jupiter (pg. 8)

THE ORION FLOAT

Engineered and designed to solve each level application, the Orion float is the science behind accurate magnetic level measurement. Size, volume, weight, buoyant force, and construction techniques are variables carefully considered before each float is manufactured.

- More on Orion floats on pg. 5



LEVEL SWITCH

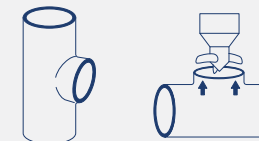
Externally mounted magnetic level switches expand control capabilities of MLIs. These can be used as latching level alarms or level controls by sensing the position of the float in the chamber. Orion offers electric switches as well as pneumatic.

CUSTOM MANUFACTURING

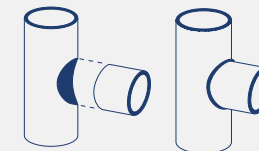
CHAMBER CONSTRUCTION

The Orion Instruments team designs and engineers custom chamber configurations with stainless steel or special alloy materials in order to meet the needs of the application. Our goal is to ensure that our clients' exact design and material requirements are fulfilled.

Orion Instruments provides extruded outlet process connections as a standard. Weld-reinforced saddle-style process connections are also available.



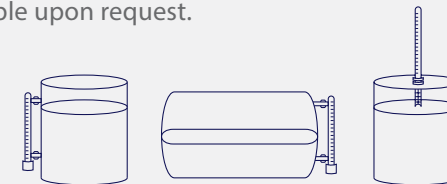
Full-Bore Extruded outlet (standard)



Saddled with weld-reinforced branch (available)

TANK CONFIGURATIONS

Orion MLIs are applicable for a wide range of tank types, media, and services. Configuration types include: top mount; side mount; top in, bottom out. Custom tank configurations are available upon request.

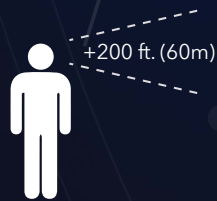


REVEAL™

HIGH VISIBILITY INDICATOR

Orion's innovative wide flag indicator greatly increases visibility by providing a clear level representation at more than twice the viewing distance over standard magnetic level indicators (MLIs). The metal flag construction within a 316 SS enclosure guarantees durability even in the most corrosive environments. REVEAL's unique flag design, channel assembly, and shatter-resistant viewing window deliver reliability, as well as increased safety. Flag and shuttle indicators are sealed and InstaSeal™ valve allows for an effective vacuum seal to avoid condensation buildup inside the indication assembly (IP66/68).

REVEAL is standard on Atlas™, Aurora®, and Gemini™ magnetic level indicators.



FLAGS

Each metallic flag, with a powder coated or anodized finish, offers greater visibility due to its wide design.

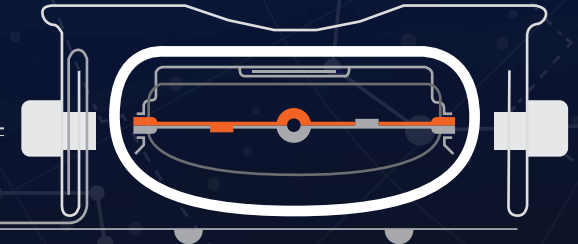
INSTASEAL™

InstaSeal™ valve allows for an effective vacuum seal.



VIEWING WINDOW

Extruded and shatter-resistant window is constructed of high-strength polycarbonate. Its patented design enhances visibility and allows the flags to position closely to the MLI chamber, reinforcing the coupling effect.



MECHANICAL POSITIVE-STOP

Highly visible wide flag indicator incorporates a positive-stop design, which limits the rotation of each flag to a half-turn.

FLOAT

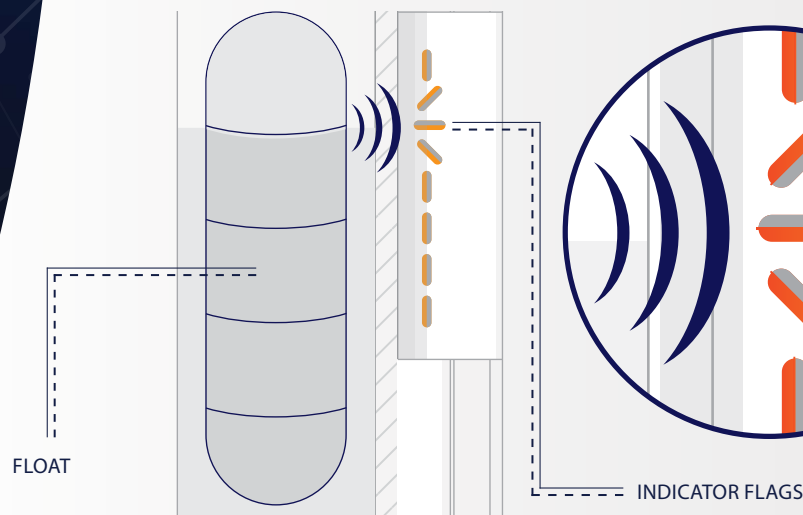
ENGINEERED TO PROVIDE CLASS-LEADING FLOAT PERFORMANCE

The float is the most important element of magnetic level technology. Its structural design, weight, and buoyancy force are all carefully considered when being engineered for an application. Orion engineers have gathered data on thousands of floats in order to properly apply the right design depending on the application.

The float accurately tracks the surface of the liquid as it rises or falls. The same principle is applied to interface level measurement. The magnetic assembly inside the float generates a magnetic field through the MLI chamber wall to couple with the indicator flags.

ENCLOSURE

Robust 316 stainless steel enclosure designed to withstand the most corrosive environments.



FEATURES

- Pressures from full vacuum to 4500+ psig (310 bar) @ 100 °F (38 °C).
- Temperatures from -320 °F (-196 °C) to 1,000 °F (538 °C).
- Specific gravities as low as 0.25.
- Total and interface level measurement available.
- Can be used on MLIs with chambers as thick as schedule XXS.
- Available in Hastelloy® C-276, stainless steel, titanium, Monel®, Inconel®, Alloy 20, fiberglass and various durable plastics.
- Coating options are available for corrosion resistance as well as slip-assistance.



AURORA[®]

SETTING THE STANDARD FOR RELIABILITY AND SAFETY

True Redundancy in a Single Chamber

Combining rugged, magnet-based visual indication with state-of-the-art guided wave radar (GWR) technology, the Aurora magnetic level indicator (MLI) delivers truly redundant level measurement in a single chamber, resulting in increased process efficiency, reliability, and safety. By combining two divergent principles of measurement in a single device, fewer vessel process connections are required, the overall instrument weight is minimized, and the spacial footprint is substantially reduced.

FEATURES

- Redundancy in a single chamber
- High-visibility Reveal indicator
- Suitable for interface level measurement
- Ideal for critical applications (SIL 2/3)
- Eclipse[®] GWR: High-reliability, no moving parts

THE SECRET BEHIND AURORA'S REDUNDANCY

Aurora's patented baffle design allows for the GWR probe and MLI float to operate separately in a single chamber without interfering with one another. The perforated baffle plate ensures close proximity between the float and indicator flags while ensuring an identical liquid level on each side.

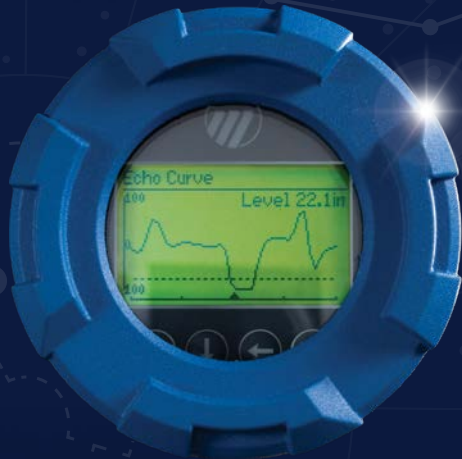
Baffle Plate - - - - -

GWR Probe - - - - -

ECLIPSE®

NEXT GENERATION IN GUIDED WAVE RADAR TECHNOLOGY
Unprecedented Performance for Level Measurement and Control

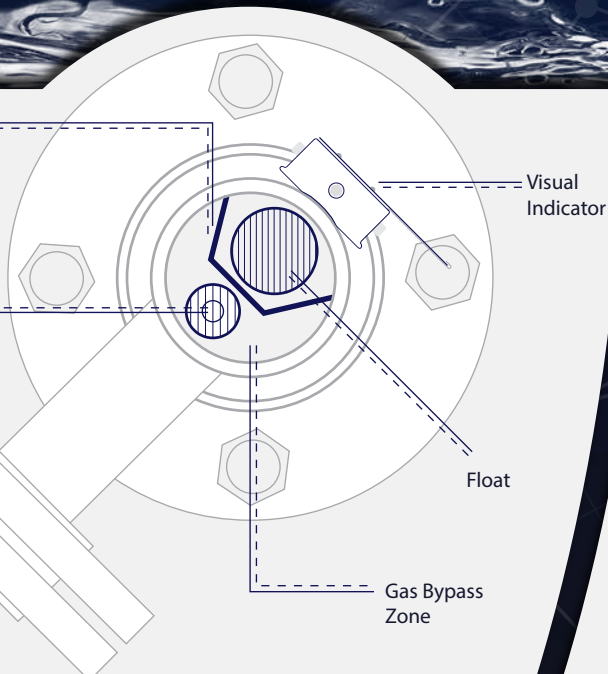
With superior signal performance and powerful diagnostics, the ECLIPSE Model 706 guided wave radar (GWR) transmitter delivers unmatched reliability. A full line of overfill capable probes allow for total and interface level measurement in a wide range of temperatures, pressures, dielectric constants, and physical and chemical compositions.



Informative display and intuitive user interface make setup simple

MEASUREMENT PRINCIPLE

Guided wave radar is based upon time-of-flight measurement. Pulses of electromagnetic energy are transmitted down a probe. The pulse is reflected when it reaches a liquid surface. The transmission time is measured and converted to an accurate level representation.



WHY ECLIPSE®?

- True measurement for media dielectric constants as low as 1.4
- Industry-leading signal-to-noise ratio
- High accuracy measurement of both total and interface level
- Global hazardous location approvals
- Measure up to face of process flange (overfill protection)
- No moving parts, low maintenance



THE RIGHT PROBE
FOR EVERY APPLICATION

JUPITER® Model JM4

Mechanical and Electronic Synergy

Orion's Magnetostrictive Level Transmitter

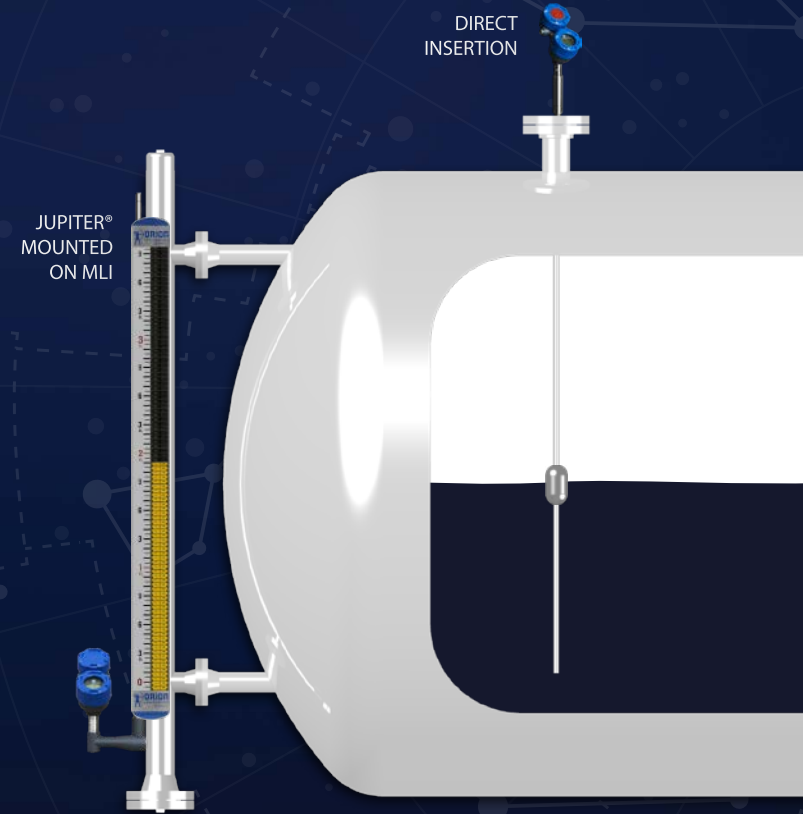
The JUPITER® Model JM4 magnetostrictive level transmitter uses reliable buoyancy-based technology and powerful electronics to provide incomparable versatility and performance. The external mount configuration can expand the operability of Orion magnetic level indicators (MLIs) by providing a HART + 4-20 mA or FOUNDATION fieldbus™ output, while the direct insertion configuration can be installed in a wide variety of process vessels or external chambers.

With an advanced graphic display, removable head, and smart probe technology, Jupiter is the most advanced magnetostrictive transmitter available.



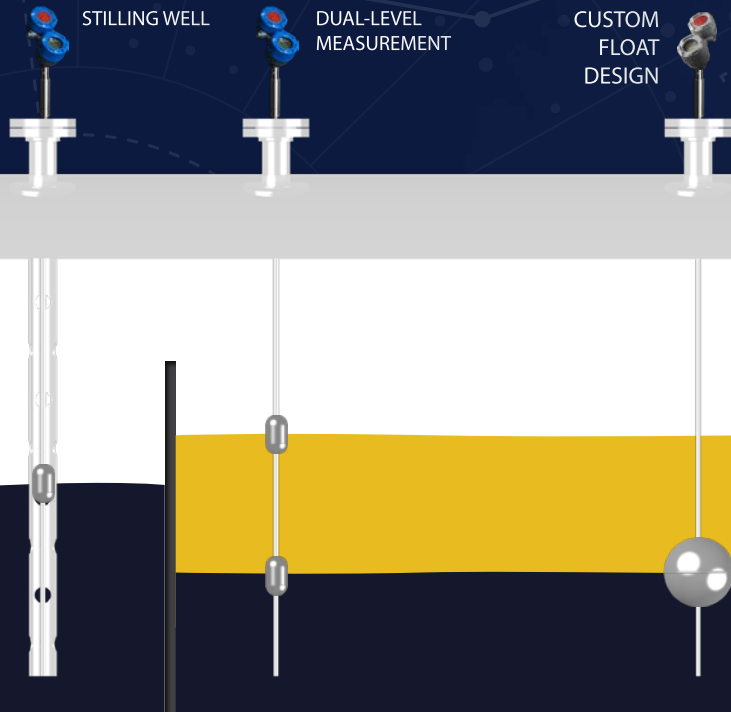
FEATURES

- Graphic display with local waveform capability
- Removable head with environmentally-sealed probe; remote-mount option also available
- Smart Probe: Transmitter is calibrated automatically when connected to a new probe
- Advanced DTM/EDDL for remote configuration and diagnostics



MEASUREMENT PRINCIPLE

A low energy pulse, initiated by the Jupiter electronics, travels the length of the magnetostrictive wire. A return signal is generated from the precise location where the magnetic field of the float intersects the wire. A clock precisely measures the elapsed time between the generation of the pulse and the return of the acoustic signal, which is then calculated as liquid level.



ATLAS™

Reliable & Robust

Orion's Standard, High-Performance MLI

ATLAS is the perfect choice if you seek a standalone visual indication solution. It can, however, be coupled with several transmitter, switch, and visual indicator options to expand its overall capability for complete level and monitoring control. Atlas' rugged design and minimal maintenance requirements make it an ideal replacement for sight glass gauges.

ATLAS is a single chamber design with either a 2", 2-1/2", or 3" chamber diameter, as required by the application. There are twelve basic configuration styles including top mount models. Custom configurations are also available.

FEATURES

- Broad range of chamber styles
- Precision manufactured float
- Robust, sealed chamber design
- Full-bore process connections and full-penetration welding.
- Many construction materials offered
- ASME (U, UM, S, R) Stamp construction available
- PED (Pressure Equipment Directive)

Combine **ATLAS** with **JUPITER** for expanded capability



FLOATS FOR ANY APPLICATION

A buoyancy-based approach offers a number of advantages over competing technologies. Ask Orion about slip-assistant coatings, increased float-to-probe clearance, and high-buoyancy force designs.





VECTOR™

Economical & Effective

For Less-Demanding Applications

Orion's VECTOR is a simple, rugged, reliable, and cost-effective magnetic level indicator (MLI) suitable for a variety of installations. It has many basic features and is precision-engineered and manufactured to ensure a long service life.

FEATURES

- High-quality materials and construction
- 150# & 300# flange pressure class
- Float accessible via chamber plug
- Reliable flag action
- Switches and transmitters available for expanded functionality

GEMINI™

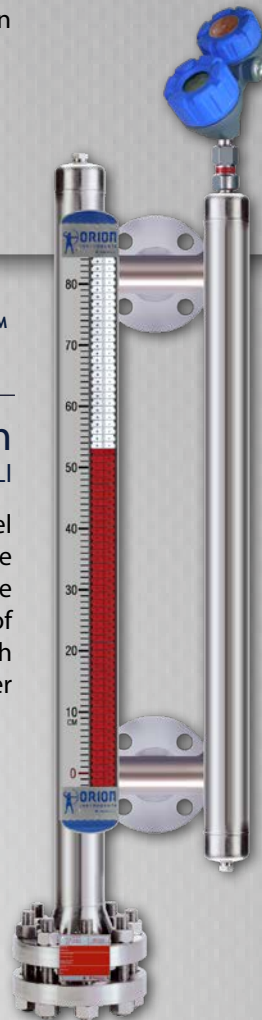
Infinite Customization

Orion's Dual Chamber MLI

GEMINI's dual chamber design allows for redundant level measurement with a near-endless number of possible configurations. The primary chamber is a high-performance MLI, while the secondary chamber can house a variety of continuous liquid level transmitters. Valves between each chamber are available for easy maintenance of one chamber without disrupting the operation of the other.

FEATURES

- Redundant level technologies
- Total & interface level measurement
- Available level transmitters include:
 - Guided Wave Radar
 - Displacer/Buoyancy
 - Magnetostrictive
 - Capacitance



Other Options & Services

- Custom painting (chamber and electronic enclosures)
- Anti-friction PTFE-based coating systems
- NDE Testing (X-ray, PMI, hardness, dye penetrant)
- NACE compliant construction
- Post-weld heat treatment
- Magnetic particle traps
- Float buoyancy curve (indicates amount of measurement error when media SG changes)
- Field training & start-up support
- FREE PACTware™ software for level transmitter communication, diagnostics, and parameter adjustments



ACCESSORIES

Insulation & Tracing



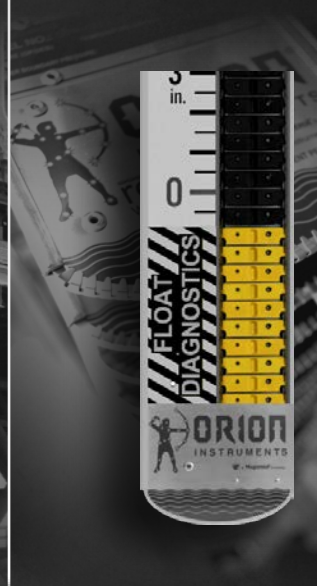
Transmitters & Switches



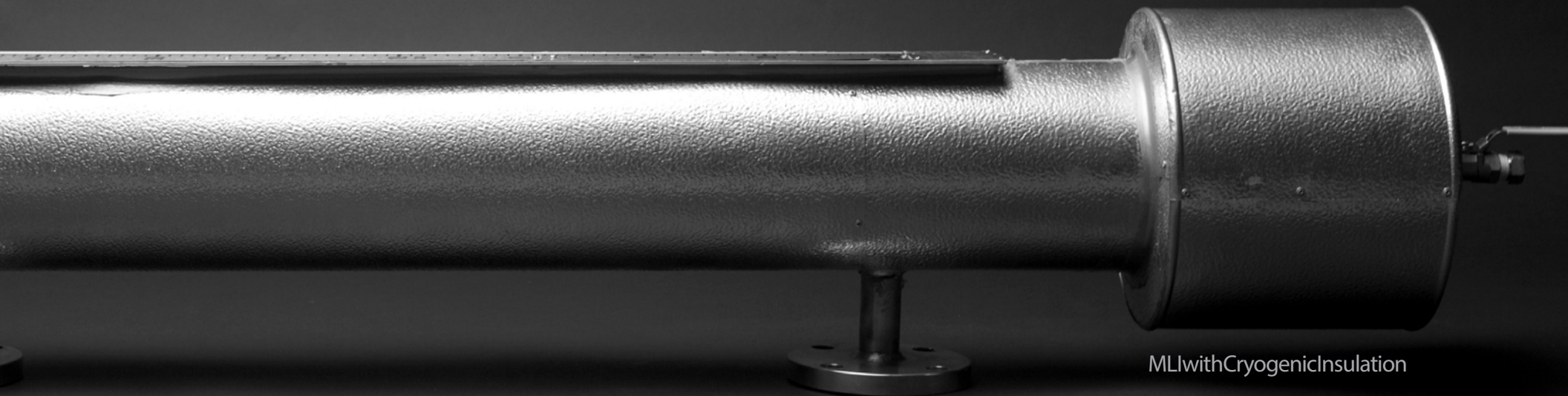
Range Markers



Float Diagnostics



LED Indicator



MLIwithCryogenicInsulation



ORION / **AMETEK**
INSTRUMENTS

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